Qty:

4 Um:

Each

: CONSOLE SIDE LH (206 HI-SLOPE)

: D26021

: N/A

: B

: D2602 REV B

: 04/06/2009

Date:

Thursday, 28/05/2009 9:11:32 AM

Julie Dawson User:

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Job Number : 48232

Estimate Number P.O. Number

: 11000

This Issue

: 28/05/2009

: NC

: // First Issue : 46248

Previous Run

Prsht Rev.

Written By

Checked & Approved By

Comment

Reformat KJ/RF : Est. D 04.02.25

Note: Issue with part number D2602-2 Est Rev:E Now On Waterjet 07-03-22 JLM

Est Rev:F RevB as per dwg ECN1059 DD verified by:EC Est Rev:G 09-03-02 as per NCR09-027 DD verified by:JLM

: SMALL /MED FAB

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

2024-T3 .040 sheet

1.0

M2024T3S040

Comment: Qty.:

1.4146 sf(s)/Unit Total: 5.6582 sf(s)

2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick

(M2024T3S.040) Batch 11(786

FLOW WATER JET

2.0

WATER JET

Comment: FLOW WATER JET 1-Cut as per Dwg D2602

*******Same Cutting File for -1 & -2 *****

Dwg Rev:

Prog Rev:_

B 9-6-3

2-Deburr if necessary

QC2 3.0

1-B9-6-2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK





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W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			,							
Part No	:	PAR #: Fault Category: No	CR· Yes	No DO	Δ.	Date:				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
	T	Description of NC		Corrective Action Section B		Varification					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
				•			c ·				
				•							

NOTE: Date & initial all entries

Date: Thursday, 28/05/2009 9:11:32 AM User: Julie Dawson **Process Sheet** Drawing Name: CONSOLE SIDE LH (206 HI-SLOPE) Customer: CU-DAR001 Dart Helicopters Services Job Number: 48232 Part Number: D26021 Job Number: Seq. #: Description: **Machine Or Operation:** BRAKE NC NC BRAKE 5.0 Comment: NC BRAKE 1-Deburr if necessary 2-Form as per Dwg D2602 QC5 INSPECT WORK TO CURRENT STEP 6.0 Comment: INSPECT WORK TO CURRENT STEP HAND FINISHING RESOURCE #1 7.0 HAND FINISHING1 Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 INSPECT POWDER COAT/CHEMICAL CONVERSION 8.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 PACKAGING 1 9.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FINAL INSPECTION/W/O RELEASE 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

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W/O:		WORK ORDER C					
DATE	STEP	PROCEDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:		PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE	0750	Description of NC		Corrective Action Section B							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspecto			
						:					
								.,,,,,,,			
							-				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	48232
Description: Console Side LH/RH	Part Number:	D2602-1/-2
Inspection Dwg: D2602 Rev: AT B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Article		Prot	Prototype	
Drawing		Actual			Matha	

Drawing	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Dimension					mspection	
12.000	+/-0.010	D000,6])			
4.062	+/-0.010	4.059	æ			
10.700	+/-0.010	10.696	X 2			
0.838	+/-0.010	,837	×			
Ø0.098	+0.005/-0.000	100	عز			
-						
					,	
		-	1	-		
	J	·	<u> </u>			<u> </u>

Measured by:	R	Audited by:	8, ,	Prototype Approval:	N/A
Date:	9-6-3	Date:	05/06/03	Date:	

Rev	Date	Change	Revised by	Approved
Α	04.02.25	New Issue	KJ/RF	· +



